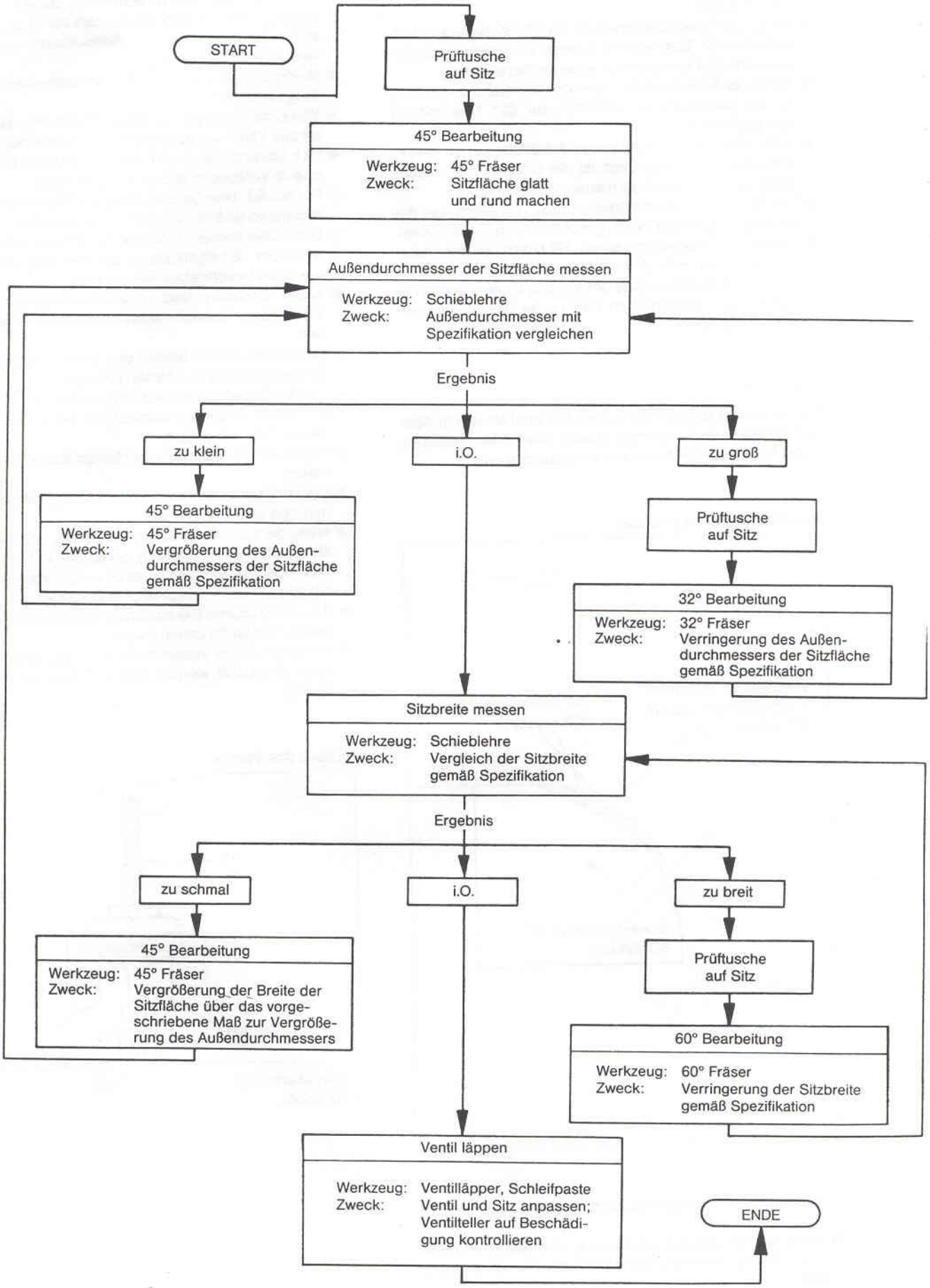Nacharbeiten der Ventilsitze